

HEX WRENCH INSTALLATION TOOL

- Designed for installing MaxTite fasteners.
- Great for field installations or repair work.
- Ideal for prototype applications.

Model L-845 - Installs MaxTite Rivet nuts 440 to 1/4" and M3 to M6

Model L-722 - Installs MaxTite Rivet nuts 5/16" to 1/2" and M8 to M12



OPERATING INSTRUCTIONS

- 1) Engage all threads of the fastener on the pull-up stud. Advance anvil until it is tight on head of fastener (Fig. 1). Insert fastener into installation hole.
- 2) Place hex wrench in socket of jackscrew and hold stationary. Turn hex nut in clockwise direction with a wrench while holding tool at right angle to the work.
- 3) Turn nut until firm resistance indicates a complete upset of the fastener (Fig. 2).
- 4) Break nut loose with counter clockwise movement. Remove both wrenches from the tool.
- 5) Remove tool from fastener by revolving entire tool in counter clockwise direction.



Figure 1



Figure 2

Thread Size	Complete Tool Part Number
4-40	L-845-440
6-32	L-845-632
8-32	L-845-832
10-24	L-845-1024
10-32	L-845-1032
1/4-20	L-845-2520
1/4-28	L-845-2528
5/16-18	L-722-3118
5/16-24	L-722-3124
3/8-16	L-722-3716
3/8-24	L-722-3724
1/2-13	L-722-5013
1/2-20	L-722-5020
M3	L-845-M3
M4	L-845-M4
M5	L-845-M5
M6	L-845-M6
M8	L-722-M8
M10	L-722-M10
M12	L-722-M12